

Date: Tuesday, 03/03/2009 1:03:37 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : BOTTOM
Job Number : 46244	
Estimate Number : 10804	
P.O. Number :	Part Number : D412785004403F
This Issue : 03/03/2009 S.O. No. :	Drawing Number : D412-785-004-403
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 46243	Material :
Written By :	Due Date : 10/03/2009 Qty: 7 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

CUT PER DRWG D412-785-004-403 REV.A

IB 9-3-7

8

2.0	M6061T6S040	6061-T6 .040 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.7500 sf(s)/Unit Total: 5.2500 sf(s)
 6061-T6 Sheet 0.032"

100742X2

1040

100747X6

IB 9-3-7

DEBURR

IB 9-3-7

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 9-3-7

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

SD 09/03/10

8

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

MB

09-03-11

8

ACID ETCH AND ALODINE PER QSI005

6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	---



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

SK 09-03-11

8

Date: Tuesday, 03/03/2009 1:03:37 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BOTTOM

Job Number: 46244

Part Number: D412785004403F

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID AND STK

PUT ASIDE TO SEND TO EAGLE

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



09.03.12

DART AEROSPACE LTD		Work Order: 46244
Description: Bottom		Part Number: D 412 785 004 403
Inspection Dwg:	Rev: A	Page 1 of 1

D 412 785 004 403

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .098	+ .004 - .001	.100	✗			
Ø .50	+ .006 - .001	.502	✗			
1.40	+/- .030	1.401	✗			
9.42	+/- .030	9.414	✗			
10.00	+/- .030	9.999	✗			
1.000	+/- .010	.999	✗			
2.60	+/- .030	2.600	✗			
1.000	+/- .010	1.000	✓			
1.300	+/- .010	1.296	✗			
5.92	+/- .030	5.917	✗			
1.40	+/- .030	1.402	✗			
.25	+/- .030	.248	✗			
11.00	+/- .030	10.994	✗			
12.22	+/- .030	12.22	✗			
.61	+/- .030	.61	✗			
4.64	+/- .020	4.647	✗			
1.11	+/- .030	1.104	✗			
7.06	+/- .030	7.001	✗			
1.000	+/- .010	1.000	✓			
7.50	+/- .030	7.495	✗			
8.72	+/- .030	8.722	✗			
1.040	+/- .010	1.037	✗			

Measured by: RB	Audited by: SD	Prototype Approval: J/A
Date: 9-3-7	Date: 05/03/07	Date: 9/3/07

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

